

Amendments to the specification:

Page 1, first paragraph, replace with:

Cores are a paper or paperboard construction around which material is wound. The material can be tissue or towel, carpet, textile, plastic film, paper or any other material that is ~~wound~~ wound around a core. A tube is a container that is used to transport or store various dry foods, refrigerated foods or dough, oils and other liquids; and is also used for various other industrial applications. Cores or tubes can be made using single or multiple plies of substrates.